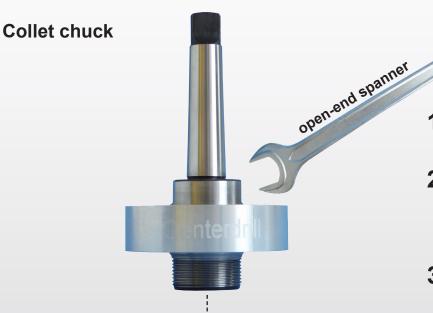
## Centerdrill GmbH

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## Centerdrill practical guide





hook wrench

**1.** Push the collet in the nut until it clicks.

**2.** Then put the collet-to-nut assembly into the collet chuck and screw it onto the nut by hand.

**3.** Put the centerdrill tool through the nut hole into the collet.

**4.** Fix the nut by hand again.

**5.** Insert the collect chuck in the machine spindle.

**6.** Tighten the nut using both spanners so that the centerdrill tool is well fixed.

Use the open-end spanner for the collet chuck and the hook wrench for the nut.

Check at regular intervals that the centerdrill tool is always firmly clamped.



Nut

## **Centerdrill Flow-Punch-Former**



