

Centerdrill practical guide



Collet chuck



1. Push the collet in the nut until it clicks.
2. Then put the collet-to-nut assembly into the collet chuck and screw it onto the nut by hand.
3. Put the centerdrill tool through the nut hole into the collet.

Collet



4. Fix the nut by hand again.
5. Insert the collect chuck in the machine spindle.

Nut



6. Tighten the nut using both spanners so that the centerdrill tool is well fixed.

Use the open-end spanner for the collet chuck and the hook wrench for the nut.

Centerdrill Flow-Punch-Former



Check at regular intervals that the centerdrill tool is always firmly clamped.

