

Questionnaire for Flow-Punch-Forming

Customer Information

Company	Phone
Contact Person	Fax
Street	Email
Area Code - City	Homepage

For a professional Consultation about the Flow-Punch-Forming-Process and the right selection of the Centerdrill-Types we need the following information:

Application

Which kind of metal?		Form	Dimension	Thickness
<input type="checkbox"/> St 37	<input type="checkbox"/> Copper	<input type="checkbox"/> Round tube	_____	_____
<input type="checkbox"/> Stainless Steel	<input type="checkbox"/> Brass	<input type="checkbox"/> Rectangular tube	_____	_____
<input type="checkbox"/> Aluminium	<input type="checkbox"/> Others	<input type="checkbox"/> Sheet	_____	_____
<input type="checkbox"/> Surface coated		<input type="checkbox"/> Others	_____	_____

Requirements for the hole?

<input type="checkbox"/> For thread forming	<input type="checkbox"/> Through Boring
<input type="checkbox"/> connection	

Surface of the Centerdrill hole?

<input type="checkbox"/> Flat surface	<input type="checkbox"/> Surface with a rim formed around the hole
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Which thread will be applied?

Metric	_____	Metric fine	_____
BSP	_____	Others	_____

Hole Ø for connection? _____

What will be connected? _____

Machine Parameters – What machine do you use?

<input type="checkbox"/> Column drilling machine	<input type="checkbox"/> CNC – working station
kW - Power _____ kW	<input type="checkbox"/> Automatic feed
Rotation speed _____ Rpm.	<input type="checkbox"/> Spindle change right/left

Final application of the centerdrill metal piece? _____

Approximately number of drills a year? _____